



# Luban HP4128N

## Polypropylene Homopolymer

### Description

Luban polypropylene is manufactured using Novolen vertical stirred Gas-phase polymerization process. Luban HP4128N is a homopolymer polypropylene with superior slip and anti-blocking properties.

### Application

Tubular quench (TQPP) and Cast film, flexible packaging including textiles over raps, garment bags, snack food packaging and straws.

### Properties (Typical Values)

Property	Units	Test method	Value
Melt flow rate (230°C/2.16 kg)	g /10 min	ISO 1133	10.5
Density	g /cm <sup>3</sup>	ISO 1183	0.90
<b>Film Properties (Cast Film, 50 µm)</b>			
Gloss (20°)	%	ISO 2813	100
Haze	%	ASTM D 1003	2.7
Tear Strength (MD/TD)	MPa	DIN 53455	42/38
Elongation at break (MD/TD)	%	DIN 53455	680/720
Flexural modulus (MD/TD)	MPa	DIN 53121	700/760
Dart drop impact strength F50	g	ASTM D 1709	280
Coefficient of friction (dynamic)		DIN 53375	0.18

**Note:** These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

### Processing Guidelines

The Typical Processing Conditions for Luban HP4128N are:

<b>L/D ratio</b>	24.1 – 30.1
<b>Compression ratio</b>	3.1 – 4.1
<b>Melt Temperature</b>	200 – 250 ° C
<b>Pellets Drying</b>	Not essential but helps in insuring consistent feed to extruder
<b>Regrind Ratio</b>	0 to 70% depending upon the end-product quality of regrind and screw configuration

**Note:** Processing parameters should only be used as guidelines. The above properties values are not to be construed as specifications.



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### Storage and Handling

Luban HP4128N must be protected from direct sunlight and should be stored in a shaded and completely dry area. During handling and processing, the material should be kept in a well-ventilated area to prevent the accumulation of dust and fumes. Contact with strong oxidizers, excessive heat, sparks or open flame should be avoided as this could initiate the degradation process and consequently impact the quality of the material.

### Safety

Luban HP4128N is not classified as dangerous preparation. For further information about safety in handling and processing please refer to the Safety Data Sheet.

### Food Contact

Luban HP4128N meets the requirements of the U.S. Food and Drug Administration (FDA) as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact. For additional information on approved conditions of use for food contact applications, please refer to the "Product Stewardship Declaration".

### Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

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#### Disclaimer:

Values given here are typical and should not be interpreted as specification. Before using OQ product, customers and other users should make their own independent determination that the product is suitable for the intended use. This document does not constitute a warranty, express or implied, including a warranty of merchantability or fitness for a particular purpose. In addition, no immunity under OQ or third parties' intellectual property rights shall be implied from this document. No one is authorized to make any warranties, issue any immunities or assume any liabilities on behalf of OQ except in a writing signed by an authorized OQ employee. Unless otherwise agreed in writing, the exclusive remedy for all claims is replacement of the



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