



Polyethylene (HDPE)

Safety Data Sheet

according to Regulation (EU) 2020/878

Revision date: 08/04/2026 Supersedes version of: 05/08/2025 Version: 2.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Trade name : Polyethylene (HDPE)
Other means of identification : Name: HD-F5212, HD-F4812, HD-M5620, HD-B4810
Formerly known as: DGDY-6095, DGDY-6097, HMA-016, DMDX-6147

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Use of the substance/mixture : Industrial processings uses

Uses advised against

Restrictions on use : No additional information available

1.3. Details of the supplier of the safety data sheet

Manufacturer

OQ Polymers L.L.C.
Sohar Industrial Port
P.O. Box 282
Sohar
Oman

Importer

Only Representative

H2 Compliance
Unit 14D Nutgrove Office Park
Nutgrove Avenue
Dublin, D14 TY46, Ireland
T: +353 1 2989136
info@h2compliance.com
www.h2compliance.com

1.4. Emergency telephone number

Emergency number : For 24/7 multilingual advice for spill, leak, fire, exposure, or accident Call CHEMTREC at +44 20 3885 0382 (EMEA), +353 1 901 4670 (Dublin) or +44 20 3807 3798 (London) and provide CCN 1016399.
Backup number: +1-800-424-9300 (United States, English only).

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

No labelling applicable

2.3. Other hazards

Contains no PBT and/or vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

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SECTION 3: Composition/information on ingredients

3.2. Mixtures

Name	Product identifier	Conc.	Classification according to Regulation (EC) No. 1272/2008 [CLP]
1-Butene, polymer with ethene	CAS-No.: 25087-34-7 EC-No.: 607-541-7	≥ 99	Not determined

Comments : This SDS covers near- prime materials of the grade identified in Section 1.
Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : If inhaled and if breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact : Wash skin thoroughly with mild soap and water. Take off contaminated clothing and wash it before reuse. Get medical attention if symptoms occur. After contact with the molten product, cool rapidly with cold water. Do not tear off solidified product from the skin.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention if you feel unwell. After contact with molten product, cool skin area rapidly with cold water. Contact ophthalmologist immediately.

First-aid measures after ingestion : Ingestion is not considered a potential route of exposure. If accidentally swallowed obtain immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation : Dust of the product, if present, may cause respiratory irritation after excessive inhalation exposure.

Symptoms/effects after skin contact : Not expected to present a significant skin hazard under anticipated conditions of normal use. Risk of thermal burns on contact with molten product.

Symptoms/effects after eye contact : Dust contact with the eyes can lead to mechanical irritation. Risk of thermal burns on contact with molten product.

Symptoms/effects after ingestion : Not expected to present a significant hazard under anticipated conditions of normal use.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Dry powder. Carbon dioxide. Water spray. Foam. Use extinguishing agent suitable for surrounding fire.

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Presents no particular fire or explosion hazard. Burning produces stinking and toxic fumes. In case of fire and/or explosion do not breathe fumes.

Hazardous decomposition products in case of fire : Toxic fumes may be released. Carbon dioxide. Carbon monoxide.

5.3. Advice for firefighters

Firefighting instructions : Evacuate the danger area. Move containers from fire area if it can be done without personal risk. Use water spray or fog for cooling exposed containers. Fight fire from safe distance and protected location. Use extinguishing media appropriate for surrounding fire. Prevent fire fighting water from entering the environment.

Protection during firefighting : Wear a self contained breathing apparatus. Wear fire/flame resistant/retardant clothing. Do not attempt to take action without suitable protective equipment.

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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Avoid all contact with skin, eyes, or clothing.

For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.

Emergency procedures : Evacuate unnecessary personnel. Ventilate spillage area. Avoid contact with skin and eyes. Avoid creating or spreading dust. Do not touch or walk on the spilled product. No action shall be taken without appropriate training or involving any personal risk.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment.

Emergency procedures : Evacuate unnecessary personnel. Ventilate area.

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Avoid generating dust. Contain and collect as any solid.

Methods for cleaning up : On land, sweep or shovel into suitable containers. Minimise generation of dust. Store away from other materials. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).

Other information : Dispose of via an authorised person/ licensed waste disposal contractor or by other suitable waste treatment techniques. Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13. For further information refer to section 8: "Exposure controls/personal protection".

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Take all necessary technical measures to avoid or minimize the release of the product on the workplace. Ensure good ventilation of the work station. Wear personal protective equipment. Avoid dust formation. Do not get in eyes, on skin, or on clothing.

Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Do not eat, drink or smoke when using this product. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep away from strong oxidizers. Keep away from food, drink and animal feedingstuffs. Store in accordance with local, regional, national or international regulation.

7.3. Specific end use(s)

No additional information available

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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Recommended monitoring procedures

Monitoring methods	
Monitoring methods	Refer to all applicable national, international and local regulations or provisions. Workplace exposure - General requirements for the performance of procedures for the measurement of chemical agents. Workplace atmospheres. Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy. Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents.

8.2. Exposure controls

Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station. Ensure exposure is below occupational exposure limits (where available). Handle in accordance with good industrial hygiene and safety procedures. Avoid all unnecessary exposure.

Personal protection equipment

Personal protective equipment:

Wear recommended personal protective equipment. Personal protective equipment should be chosen according to the CEN standards and in discussion with the supplier of the protective equipment.

Eye and face protection

Eye protection:

No special requirements. In the event of contact with molten product : Safety glasses. ISO 16321-1

Skin protection

Skin and body protection:

Wear suitable protective clothing. Skin protection appropriate to the conditions of use should be provided

Hand protection:

No special requirements. In the event of contact with molten product : Please follow the instructions related to the permeability and the penetration time provided by the manufacturer

Respiratory protection

Respiratory protection:

No respiratory protection needed under normal use conditions

Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment. Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil.

Other information:

Exempted from REACH regulation (1907/2006).

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Solid
Colour	: Cloudy natural.
Appearance	: Granules.
Odour	: slight.
Odour threshold	: Not available
Melting point	: Not available
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Not applicable
Lower explosion limit	: Not applicable
Upper explosion limit	: Not applicable
Flash point	: Not applicable

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Auto-ignition temperature	: > 349 °C
Decomposition temperature	: > 300 °C
pH	: Not available
pH solution	: Not available
Viscosity, kinematic	: Not applicable
Solubility	: Not available
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: Not available
Relative vapour density at 20°C	: Not applicable
Particle size	: Not available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions of use.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use. Hazardous polymerisation: Will not occur.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7). Protect from sunlight. Overheating. Extremely high or low temperatures.

10.5. Incompatible materials

Oxidising agents.

10.6. Hazardous decomposition products

Carbon dioxide. Carbon monoxide (CO).

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (dermal)	: Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (inhalation)	: Not classified (Based on available data, the classification criteria are not met)

1-Butene, polymer with ethene (25087-34-7)	
LD50 oral rat	> 5000 mg/kg
LD50 dermal rat	> 2000 mg/kg

Skin corrosion/irritation	: Not classified (Based on available data, the classification criteria are not met)
Serious eye damage/irritation	: Not classified (Based on available data, the classification criteria are not met)
Respiratory or skin sensitisation	: Not classified (Based on available data, the classification criteria are not met)
Germ cell mutagenicity	: Not classified (Based on available data, the classification criteria are not met)
Carcinogenicity	: Not classified (Based on available data, the classification criteria are not met)
Reproductive toxicity	: Not classified (Based on available data, the classification criteria are not met)
STOT-single exposure	: Not classified (Based on available data, the classification criteria are not met)
STOT-repeated exposure	: Not classified (Based on available data, the classification criteria are not met)
Aspiration hazard	: Not classified (Based on available data, the classification criteria are not met)

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11.2. Information on other hazards

Endocrine disrupting properties

Adverse health effects caused by endocrine disrupting properties

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Other information

Other information

: No experimental study on the product is available. The information given is based on our knowledge of the components and the classification of the product is determined by calculation

SECTION 12: Ecological information

12.1. Toxicity

Hazardous to the aquatic environment, short-term (acute)

: Not classified (Based on available data, the classification criteria are not met)

Hazardous to the aquatic environment, long-term (chronic)

: Not classified (Based on available data, the classification criteria are not met)

Additional information

: No experimental study on the product is available. The information given is based on our knowledge of the components and the classification of the product is determined by calculation.

12.2. Persistence and degradability

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Persistence and degradability

Not readily biodegradable.

1-Butene, polymer with ethene (25087-34-7)

Persistence and degradability

Not readily biodegradable.

12.3. Bioaccumulative potential

Polyethylene (HDPE)

Bioaccumulative potential

No data available concerning bioaccumulation.

12.4. Mobility in soil

Polyethylene (HDPE)

Ecology - soil

No additional information available.

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

Adverse effects on the environment caused by endocrine disrupting properties

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12.7. Other adverse effects

Other adverse effects

: No additional information available.

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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations.
Ecological waste information	: Avoid release to the environment.
European List of Waste (LoW, EC 2000/532)	: Disposal must be carried out using appropriate EWC code

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
Not regulated for transport				
14.2. UN proper shipping name				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.3. Transport hazard class(es)				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.4. Packing group				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.5. Environmental hazards				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
No supplementary information available				

14.6. Special precautions for user

Overland transport

Not regulated

Transport by sea

Not regulated

Air transport

Not regulated

Inland waterway transport

Not regulated

Rail transport

Not regulated

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

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REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (2024/590)

Not listed on the Ozone Depletion list (Regulation EU 2024/590)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 2024/590 on substances that deplete the ozone layer)

Council Regulation (EC) for the control of dual-use items

Contains no substance subject to the COUNCIL REGULATION (EC) for the control of dual-use items

Explosives Precursors Regulation (EU 2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (EC 273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Indication of changes:

1.1. Product identifier. SECTION 16.

Abbreviations and acronyms:	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BLV	Biological limit value
CAS-No.	Chemical Abstracts Service number
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC50	Median effective concentration
EC-No.	European Community number
EN	European Standard
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration

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Abbreviations and acronyms:	
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
vPvB	Very Persistent and Very Bioaccumulative
WGK	Water Hazard Class

Data sources : ECHA (European Chemicals Agency). Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 and all its amendments and modifications. Supplier's safety documents.

Training advice : Training staff on good practice.

Safety Data Sheet (SDS), EU_OQ

This safety data sheet is valid for 5 years from the date of issue stated in the header on page 1 of the document or until it is next updated, whichever comes first.